Date of Issue : 20, September, 2012 SDS No.: Q54-2118



# Safety Data Sheet

1. IDENTIFICATION OF THE S	SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING
1.1 Product identifier	Product Name : Ink Cartridge (Magenta) Product Code : IP5-302
1.2 Relevant identified uses of the	e substance or mixture and uses advised against
	Inkjet Ink
1.3 Details of the supplier of the s	safety data sheet
Manufacturer's Name :	Seiko I Infotech Inc.
	Quality Assurance Department
Address :	563, Takatsuka-Shinden, Matsudo-shi, Chiba, 270-2222,Japan
Telephone Number :	+81-47-391-2349
1.4 Emergency telephone:	+81-47-391-2349 (JST 9:00-17:00)
2. HAZARDS IDENTIFICATION 2.1 Classification of the substanc <1999/45/EC >	
Classification:	Harmful preparation.
2.2 Label elements	
<1999/45/EC >	
Symbols of danger : R-phrase: S-phrase:	Xn R20/21 Harmful by inhalation and in contact with skir S24 Avoid contact with skin
2.3 Other hazards	
Routes of entry	Inhalation, Ingestion, and Skin
Harm to health	Contact with eyes may result in irritation.
	Contact with skin may result in irritation.
	Ingestion may result in gastric disturbance.
	Prolonged or repeated inhalation of vapor may cause
	headaches, dizziness or nausea.
Harm to ecological	No information available.
Risk of combustion and	
	The vapor is heavier than air. Vapors or gases may i at distant ignition sources and flash back. Vapor/air r explosive.

3. COMPOSITION / INFORMATION ON INGREDIENTS				
Main Ingredients	Content(%)	CAS No.	ACGIH	Symbols & R-phrase
Ethylene glycol monobutyl ether acetate	85-95	112-07-2	TWA20ppm	Xn;R20/21
Pigment	1-10	Listed	Not applicable	None
Polymer	1-10	Listed	Not applicable	None
Dispersant	0.1-5	Listed	Not applicable	None

#### 4. FIRST-AID MEASURES

4.1 Description of first aid measures

Inhalation :	Move to fresh air area. Call a physician
Skin Contact :	In case of contact, immediately wash skin with soap and plenty of water. If irritation develops, get medical attention. Remove contaminated clothing and shoes.
Eye Contact :	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If irritation develops, get medical attention.
Ingestion :	If swallowed, seek medical advice immediately.

4.2 Most important symptoms and effects, both acute and delayed

No information available.

4.3 Indication of any immediate medical attention and special treatment needed

See Section 4.1.

### 5. FIRE-FIGHTING MEASURES

#### 5.1 Extinguishing media

Suitable extinguishing media:

Dry chemicals, carbon dioxide, water sprinkling, and alcohol-resistance foam extinguishing agent

Unsuitable Extinguishing Media

#### Jet water

5.2 Special hazards arising from the substance or mixture

Specific Hazards	Irritant, corrosive and/or toxic gas may be generated by a fire. Container may explode when heated
5.3 Advice for firefighters	
Specific Fire Fighting	Carry out fire-fighting at the safe and effective distance from the fire, or use a unattended hose-holding unit, or a nozzle with a monitor.
Protection of Fire Fighte	rs
	In fire-extinguishing activity, wear an appropriate air breathing apparatus and full protective clothing for

с	hemicals.
6. ACCIDENTAL RELEASE MEA 6.1 Personal precautions, protective	SURES equipment and emergency procedures Do not touch the leakage, and do not walk on it. Prohibit unauthorized entry into the area. Wear appropriate personal protective equipment (Refer to "Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION" and avoid inhalation or contact with eyes and skin. If not wearing an appropriate personal protective clothing, do not touch the damaged leakage.
6.2 Environmental precautions	
6.2 Matheda and matarial far contain	Do not release into the environment. Pay attention not to cause the influence on the environment by discharging into rivers.
	<ul> <li>In case of small quantity, absorb the leakage with dry soil, sand, and incombustible-material or collect it into acontainer that can be covered tightly for later disposal. In case of small quantity, use clean and anti-static tools to collect absorbed materials. In case of large quantity, prevent the spills from spreading with embankment to lead them to a safe place for collection. Collect the material into a disposal container by sucking up or sweeping up.</li> <li>Containment and Cleaning up All devices to handle spills must be grounded. If not dangerous, stop the leak.Small amount: Prevent the material from wetting by rain. Cover</li> </ul>
	with dry soil, dry sand, or non-combustibles and store under a plastic sheet cover to avoid scattering and wetting. Cleansing the contaminated area thoroughly with water after removal.
Prevention Measures for Se	
6.4. Reference to other sections	See Section 8 and 13
<ul> <li>7. HANDLING AND STORAGE</li> <li>7.1 Precautions for safe handling Technical Measures</li> </ul>	

Provide ventilation system and Use necessary personal protective equipment as described in "8. EXPOSURE CONTROLS AND PERSONAL PROTECTION."Handling

Local and General Ventilation

Provide local ventilations system as described in "& AND PERSONAL PROT Precautions for Safe Handling Prohibit the use of heat, s surrounding area.	8. EXPOSURE CONTROLS ECTION."
Wash hands thoroughly a Avoid swallowing. Avoid the contact with the Prevents Handling of Incompatible Substances or N Refer to "10. STABILITY 7.2 Conditions for safe storage, including any incompatibilitie	e skin. Mixtures AND REACTIVITY" es ear an open flame, sources ition. Use only in the d wear proper protective
7.3 Specific end use(s) Imcompatible Substances or Mixtures	
Refer to "10. STABILITY	AND REACTIVITY
heat.	ts. way from direct sunlight and d and cool place keeping
Material Used in Packaging/Containers Use containers prescrib Regulations."	ed in the "UN Transport
8. EXPOSURE CONTROLS/PERSONAL PROTECTIO 8.1 Control parameters	DN
Engineering Controls Use Local exhaust ventil	ation.
Personal Protective Equipment Respiratory Protection	
Respirator to avoid brea vapor.	thing organic solvent
Hand Protection Ware chemical resistant	aloves.
Eye Protection	-
Use safety glasses or go Skin and Body Protection Wear working clothes.	Jygies.
Specific Hygiene Measures Wash hands thoroughly a	after handling
8.2 Exposure controls	and nanuling.
Level/Exposure Limits	
Ethylene glycol monobutyl ether acetate	ACGIH (TWA) 20ppm

9. PHYSICAL AND CHEMICAL PROPERTIES
 9.1 Information on basic physical and chemical properties Appearance

Physical State Color Odor pH Flash point Flammable limit Specific gravity Vapor density Solubility in water	Liquid Red Solvent odor No Data. 73.0°C (Seta closed cup) 0.88(93°C) - 8.54(135°C)vol% (Ethylene glycol monobutyl ether acetate) 0.96-1.00g/cm <sup>3</sup> (25°C) No information available. 1.1wt%(20°C) (Ethylene glycolmonobutyl ether acetate)
9.2 Other information	No information available.
10. STABILITY AND REACT	IVITY
10.1 Reactivity	
10.2 Chemical stability	Stable
	Reacts with acids and oxidizing agents
10.3 Possibility of hazardous rea	
10.4 Conditions to avoid	Will not occur
	Extremely high temperature
10.5 Incompatible materials	
10.6 Hazardous docomposition	Acids and oxidizing agents
10.6. Hazardous decomposition	No information available
Eyes:	
Other Information:	No data avallable. None
12. ECOLOGICAL INFORMA 12.1 Toxicity	
12.2 Persistance and degradable	No information available.
12.2 Persistence and degradable	No information available.

12.2 Persistence and degradability	/
	No information available.
12.3 Bioaccumulative potential	
	No information available.
12.4 Mobility in soil	No information available.

12.5 Results of PBT and vPvB assessment

PBT vPvB 12.6 Other adverse effects Environmental Hazards	Not applicable. Not applicable.
	This product is insoluble in water. Treat using the best available techniques to avoid environmental contamination.
13. DISPOSAL CONSIDERATI 13.1 Waste treatment methods	ONS
	Comply with national and local environmental regulations. Do not dump this product into sewers, on the ground or into any body of water.
14. TRANSPORT INFORMATION	ON
14.2 UN proper shipping name	Not applicable.
	Not applicable.
14.3 Transport hazard class(es)	Not applicable.
14.4 Packing group	Not applicable.
14.5 Environmental hazards	Marine Pollutant: Not applicable
14.6 Special precautions for user	
14.7 Transport in bulk according to	Not applicable. o Annex II of MARPOL73/78 and the IBC Code Not applicable. Follow all regulations in your country.

## **15. REGULATORY INFORMATION**

15.1 Safety,	health and	environmental	regulations/legi	islation spe	ecific for the	substance
or mixt	ure.					

or mixture.	All ingredients in this product are listed on the
	EINECS or are exempt from listing. REACH pre-registration of substances constituting this product are completed to the extent obliged by the REACH regulation by either the Only Representative appointed. The importer of the Products is hereby regarded as a downstream user.
15.2 Chemical safety assessment	This data sheet was prepared in accordance with Regulation(EC) No1907/2006. Follow all regulations in your country.
	No information available.
16. OTHER INFORMATION Relevant phrases	R20/21 Harmful by inhalation and in contact with skin
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